



**SHUNWANG**  
APPAREL

# OEM / ODM CATALOG

Performance swimwear, yoga wear, compression wear, cycling wear and combat sportswear for global private-label programs.

Swimwear

Yoga Wear

Compression

Cycling

Combat Sportswear

Private Label

Prepared for international OEM/ODM business communication



# Service Overview

One partner for product development, fabric sourcing, sampling, bulk production, quality control and packing.

## OEM Manufacturing

- Buyer provides design, tech pack or reference sample.
- Shunwang handles sourcing, pattern review, sample making and bulk production.
- Private label, custom trims and buyer packaging supported.

## ODM Development

- Product development support from concept and trend references.
- Fabric, print, trim and construction options suggested per category.
- Sampling for buyer selection and seasonal collection planning.

## Project Terms

- MOQ from 500 pcs per style/color.
- Sample lead time: fastest 7 days.
- Bulk lead time: fastest 30 days after approvals.
- Payment and shipping terms: project-based discussion.

## Development Flow



Design Input



Quotation



Sample



Production



QC & Packing



Shipment



### Production Support

Sports knit process



### Material Review

Fabric inspection



### Packing Support

Buyer packing instruction

# Product Range



## One-Piece Swimwear

Classic, color-block and lace-up styles



## Bikini Sets

Triangle, halter and hardware designs



## Plus-Size Swimwear

Tankini, skirted bottom and supportive fit



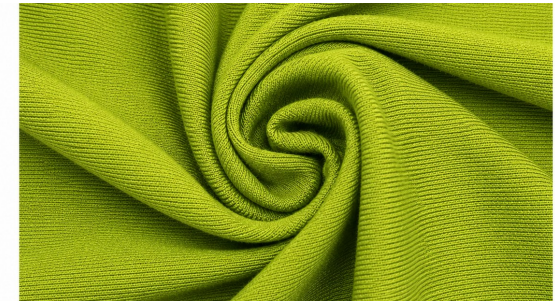
## Yoga & Training Sets

Sports bra, leggings and biker shorts



## Activewear & Loungewear

Tops, joggers and training basics



## Fabric Development

Nylon/polyester/spandex platforms

# Swimwear Collection Capability

Designed for fit, support, chlorine exposure, color stability and customized style details.



**Bandeau One-Piece**

Clean silhouette and ruched body



**Lace-Up One-Piece**

Sporty contrast panel and strap detail



**Printed One-Piece**

Ruffle, tie-front and printed options



**Printed Bikini Set**

Metal ring and print placement options

## Style Options

- One-piece, bikini, tankini, rash guard, swim skirt and beach cover-up.
- Adjustable straps, removable pads, underbust support, lining and mesh options.
- Digital print, sublimation print, solid color, color-block and seasonal patterns.

## Recommended Swimwear Fabric Features

- Nylon/spandex or polyester/spandex blend; GSM and hand feel adjusted by style.
- Chlorine-resistant, colorfast, 4-way stretch, high recovery and quick-dry options.
- UPF testing and REACH/RSL review can be arranged according to buyer requirements.

# Yoga, Compression, Cycling & Combat Sportswear

Engineered for stretch, recovery, support, opacity and movement comfort.



Category	Development Direction
Sports Bras	Light, medium or high support; removable pads; elastic and binding options
Leggings & Shorts	High waist, no front seam, pockets, contour seams and compression options
Compression Wear	Base layer, rash guard, fitted top and tight for training or combat sports
Cycling Wear	Jersey, bib short and tight-fitting technical knit garments
Fit Focus	4-way stretch, high recovery, squat-proof target, moisture wicking and quick dry

# Fabric Library Reference

Typical fabric platforms can be adjusted by composition, GSM, structure, hand feel and function.



Material	Composition	Weight	Application
Nylon / Spandex	78/22, 80/20, 82/18, customized	180-280gsm	Soft hand feel, high stretch and body fit
Polyester / Spandex	82/18, 85/15, 88/12, customized	160-260gsm	Quick dry, stable shape and print-friendly
Recycled Polyester Option	GRS/RCS chain to be confirmed	Buyer specified	Sustainability programs when certified ma
Lining / Mesh	Polyester or nylon blends	80-180gsm	Swimwear lining, ventilation and support
Elastic / Trims	Buyer standard or sourced option	Per style	Straps, underband, logo, zipper, drawcord

Functional options: chlorine resistant, color fastness grade 4-5/5, 4-way stretch, high recovery, moisture wicking, quick dry, UPF protection, abrasion resistance and REACH/RSL review.

# Testing & Compliance Reference

Suggested standards and claims for international sportswear and swimwear programs.

Area	Reference Standard	What It Supports
Fabric Composition	ISO 1833 / AATCC 20/20A / buyer method	Fiber content verification
Washing Color Fastness	ISO 105-C06 / AATCC 61	Color change and staining after wash
Perspiration Color Fastness	ISO 105-E04 / AATCC 15	Sweat resistance for activewear
Rubbing / Crocking	ISO 105-X12 / AATCC 8	Dry and wet color transfer control
Chlorinated Water	ISO 105-E03	Swimwear chlorine resistance review
Dimensional Stability	ISO 5077 / AATCC 135	Shrinkage after washing
Stretch & Recovery	ASTM D2594 or buyer method	4-way stretch and recovery data
Abrasion / Pilling	ISO 12947 / ISO 12945	Durability and surface appearance
UV Protection	EN 13758-1 / AATCC TM183	UPF rating when required
Moisture Management	AATCC TM195 / drying rate methods	Wicking and quick-dry performance
Chemical Compliance	EU REACH / buyer RSL / OEKO-TEX where certified	Restricted substances review

Use statements such as "can be tested according to" or "available upon request" unless a specific buyer order, fabric lot and report number are already confirmed.

# Customization & Private Label Support


Branding, labels, care labels, packaging and carton solutions for private-label buyers.



**Hangtags**  
Material, shape, color and cord options



**Retail / E-Commerce Box**  
Custom logo and retail package options



**Packing Area**  
Packing by buyer instruction

## Branding Options

- Heat transfer logo, screen print, silicone logo, woven label and rubber patch.
- Main label, size label, care label, hangtag, barcode sticker and carton mark.
- Buyer packaging files can be reviewed before bulk order.

## Packaging Options

- Individual polybag, zipper bag, recycled bag, carton, tissue paper and retail box options.
- Packing ratio, SKU barcode, carton mark and shipping label according to buyer PO.
- Label content must follow destination-market textile labeling requirements.

# Commercial Terms & Cooperation References

A practical basis for quotation and project planning.

Term	Reference
MOQ	From 500 pcs per style/color; final MOQ depends on fabric, print, trim and size range.
Sample Lead Time	Fastest 7 days after design, materials and artwork are confirmed.
Bulk Lead Time	Fastest 30 days after PP sample approval, deposit and material readiness.
Payment Terms	Discussed case by case according to order size and cooperation history.
Shipping Terms	Arranged according to buyer needs: EXW, FOB, CIF, DDP or nominated forwarder.
Markets	Global market support for USA, EU, UK, Japan, Australia and other destinations.

## Brand Cooperation Reference Board



Note: Brand logos are shown as cooperation references only; trademarks belong to their respective owners.  
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